


W = Open Width  
H = Open Height  
MW = Minimum steel Width  
MS = Minimum Space

DE=depth of open door =  $W/4+150$   
Length of threshold =  $W+240$   
Tolerances on dimensions W and H:  $\pm 5\text{mm}$   
Frame sides must be vert. and top and sill must be horiz.

 = Door moving area  
Cont. - see **IMPORTANT INFORMATION** sheet 2

 **torverk**  
INDUSTRIAL DOORS

# Q-DOOR-Original

## FRAMEDRAWING

FOR ☐ APPROVAL

☐ KNOWLEDGE

*Electrically operated, 4-section, inward opening, overlap assembly, sandwich construction, folding doors, type Q-DOOR.*

*Drawing applies to steel frame for welded installation. (Dimensions in mm.)*

To ensure prompt delivery, this drawing must be returned completed and signed to the sales person:

DATE:.....

*I hereby certify that the minimum steel section widths and spacings indicated by MW and MS and the stated values of W and H will be observed:*

Purchasers approval and signature

Name in block capitals

Company

Telephone-no

Date

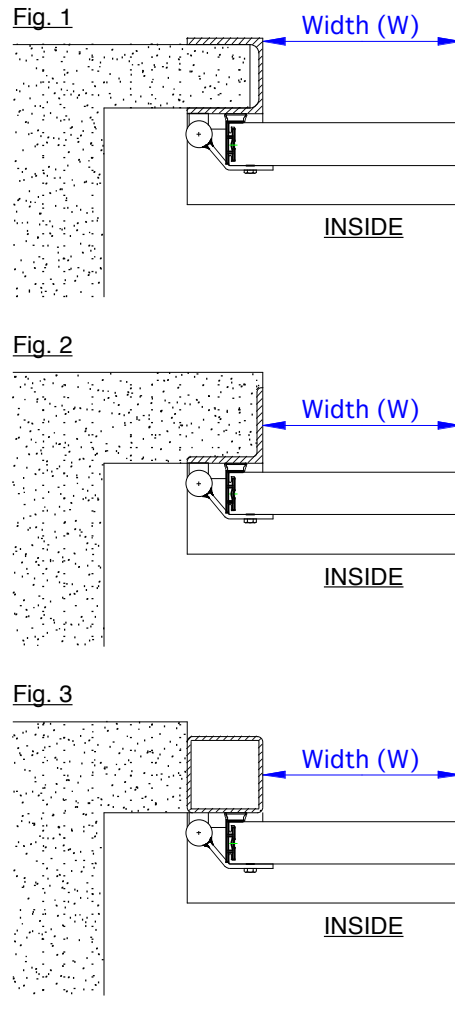
TORVERK:s order no:	Item no:
Sellers post date	Sellers sign/code:

(GB) PD QF4IE12-MW V6.1

Utf: TBO 051202. Godk: TE

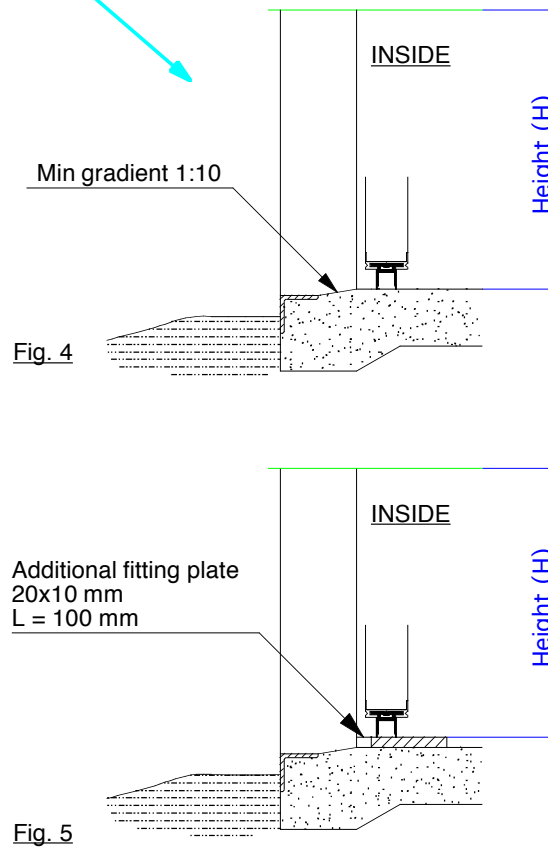
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Examples, performance of frame.



Examples, performance of threshold.

Without a threshold, additional items for bolt installation of guiding fittings and locking fittings is necessary. Also, the floor must be in line with a min gradient acc. fig. 4 below.



*Q-DOOR Original, Inside installation, manually and electricly operated door.*

**Framedrawing for approval / knowledge**

### -GENERAL

This document does not control anything regarding specification of the actual door other than the dimensions (WxH). Other specification than the dimensions complies to the order confirmation.

**The purchasers approval** must be sent to Torverk in form of a signed frame drawing (including dimensions) before production can start. This is a routine to ensure dimensions, required space and steel work etc.

### Frame, demands

Other than the space and steel work that is stated on the frame drawing, the purchaser shall take in consideration the wall construction, wind loads, door weight etc.

**Frame of angled steel for installation of hinges, rails etc. should have a thickness of at least 8 mm. For rectangular steel tubes a thickness of at least 4 mm should be applied.**

### Alternatives

The frame performance may vary, but if there is any uncertainty, Torverk should be consulted.

(SE) PD QF/P 2-6IM/E-Blad 2 v6.1

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