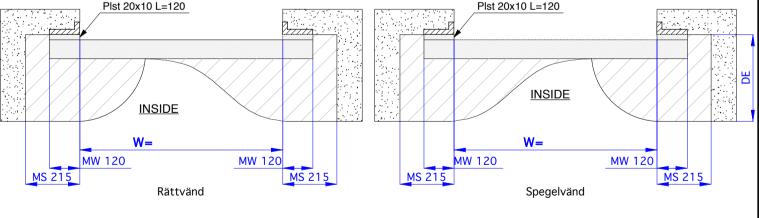


Select alternative:



W = Open Width **H** = Open Height

MW = Minimum steel Width MS = Minimum Space

DE=depth of open door = W/3+150 Length of threshold = W+240 Tolerances on dimensions W and H: +-5mm Frame sides must be vert. and top and sill must be horiz.



= Door moving area

Cont. - see IMPORTANT INFORMATION sheet 2



Q-DOOR-Original

FRAMEDRAWING FOR PAPPROVAL

□ KNOWLEDGE

Electrically operated, 3-section, inward opening, overlap assembly, sandwich construction, folding doors, type Q-DOOR.

Drawing applies to steel frame for welded installation. (Dimensions in mm.)

To ensure prompt delivery, this drawing must be returned completed an signed to the sales person:

DATE:.....

I hereby certify that the minimum steel section widths and spacings indicated by MW and MS and the stated values of W and H will be observed:

Purchasers approval and signature

Name in block capitals Company

Telephone-no Date

TORVERK:s order no:

Sellers post date Sellers sign/code:

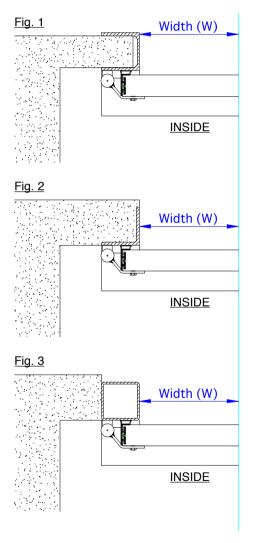
(GB) PD QF3IE12-MW v_{6.1}

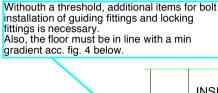
Utf: TBO 051202. Godk: TE

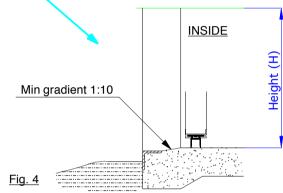
R4.4.0-2.1.2.2-#

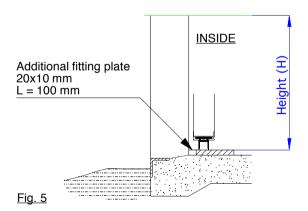
Examples, performance of frame.

Examples, performance of threshold.











Q-DOOR Original, Inside installation, manually and electriclly operated door.

Framedrawing for approval / knowledge

-GENERAL

This document does not control anything regarding specification of the actual door other than the dimensions (WxH). Other specification than the dimensions complies to the order confirmation.

The purchasers approval must be sent to Torverk in form of a signed frame drawing (including dimensions) before production can start. This is a routine to ensure dimensions, required space and steel work etc.

Frame, demands

Other than the space and steel work that is stated on the frame drawing, the purchaser shall take in consideration the wall construction, wind loads, door weight etc.

Frame of angled steel for installation of hinges, rails etc. should have a thickness of at least <u>8 mm</u>. For rectangular steel tubes a thickness of at least 4 mm should be applied.

Alternatives

The frame performance may vary, but if there is any uncertainty, Torverk should be consulted.

(SE) PD QF/P 2-6IM/E-Blad 2 v_{6.1}

Utf: TBO 020403. Godk: TE Translation by ms 091002.

R4.4.0-2.1.2.2-#